# **Kingbright**

# L-1387OMP/1SURKCGKW

3.4 mm Single-Level Circuit Board Indicator

# **DESCRIPTIONS**

- The Hyper Red source color devices are made with AlGaInP on GaAs substrate Light Emitting Diode
- The Green source color devices are made with AlGaInP on GaAs substrate Light Emitting Diode
- · Electrostatic discharge and power surge could damage the LEDs
- . It is recommended to use a wrist band or anti-electrostatic glove when handling the LEDs
- · All devices, equipments and machineries must be electrically grounded

# **FEATURES**

- Surface mount type
- · Black case enhances contrast ratio
- · High reliability life measured in years
- Package: 1000 pcs / reel
- Moisture sensitivity level: 3
- . Housing UL rating: 94V-0
- · Housing material: PPA
- · High temperature resistant housing
- · High glass transition temperature epoxy
- RoHS compliant

# **APPLICATIONS**

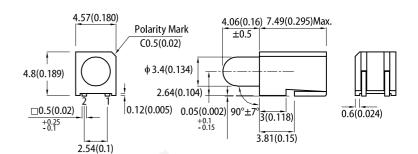
- Status indicator
- Illuminator
- Signage applications
- · Decorative and entertainment lighting
- Commercial and residential architectural lighting

# **ATTENTION**

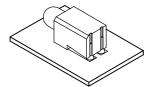
Observe precautions for handling electrostatic discharge sensitive devices



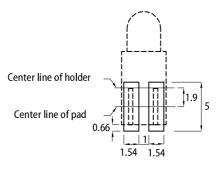
# **PACKAGE DIMENSIONS**







### **RECOMMENDED SOLDERING PATTERN**



- All dimensions are in millimeters (inches).
  Tolerance is ±0.25(0.01") unless otherwise noted.
- cteristics and technical data described in the datasheet are subject to change

# **SELECTION GUIDE**

Part Number	Emitting Color (Material)	Lens Type	Iv (mcd) @ 20mA [2]		Viewing Angle [1]
			Min.	Тур.	201/2
L-1387QMP/1SURKCGKW	■ Hyper Red (AlGaInP)	White Diffused	180	400	70°
			*60	*160	
	Green (AlGaInP)		50	120	
			*50	*120	

1. 61/2 is the angle from optical centerline where the luminous intensity is 1/2 of the optical peak value.
2. Luminous intensity / luminous flux: +/-15%.

<sup>\*</sup> Luminous intensity value is traceable to CIE127-2007 standards.





# ELECTRICAL / OPTICAL CHARACTERISTICS at T<sub>A</sub>=25°C

Parameter	Symbol	Emitting Color	Value		Unit
Faranietei			Тур.	Max.	Uill
Wavelength at Peak Emission I <sub>F</sub> = 20mA	$\lambda_{peak}$	Hyper Red Green	645 574	-	nm
Dominant Wavelength I <sub>F</sub> = 20mA	λ <sub>dom</sub> <sup>[1]</sup>	Hyper Red Green	630 570	-	nm
Spectral Bandwidth at 50% $\Phi$ REL MAX I <sub>F</sub> = 20mA	Δλ	Hyper Red Green	28 20	-	nm
Capacitance	С	Hyper Red Green	35 15	-	pF
Forward Voltage I <sub>F</sub> = 20mA	V <sub>F</sub> <sup>[2]</sup>	Hyper Red Green	1.95 2.1	2.5 2.5	V

### Notes:

# ABSOLUTE MAXIMUM RATINGS at $T_A=25$ °C

	Symbol	Valu		
Parameter		Hyper Red	Green	Unit
Power Dissipation	$P_D$	75	75	mW
Junction Temperature	T <sub>j</sub>	115	115	°C
Operating Temperature	T <sub>op</sub>	-40 to	°C	
Storage Temperature	T <sub>stg</sub>	-40 to +85		°C
DC Forward Current	I <sub>F</sub>	30	30	mA
Peak Forward Current	I <sub>FM</sub> <sup>[1]</sup>	185	150	mA
Electrostatic Discharge Threshold (HBM)	-	3000	3000	V

Notes:
1. 1/10 Duty Cycle, 0.1ms Pulse Width.
2. Relative humidity levels maintained between 40% and 60% in production area are recommended to avoid the build-up of static electricity – Ref JEDEC/JESD625-A and JEDEC/J-STD-033.

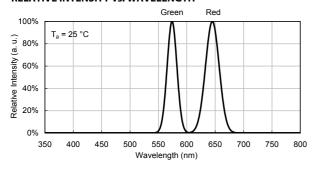


The dominant wavelength (λd) above is the setup value of the sorting machine. (Tolerance λd:±1nm.)
 Forward voltage: ±0.1V.
 Wavelength value is traceable to CIE127-2007 standards.
 Excess driving current and / or operating temperature higher than recommended conditions may result in severe light degradation or premature failure.

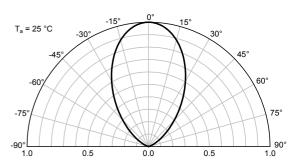


# **TECHNICAL DATA**

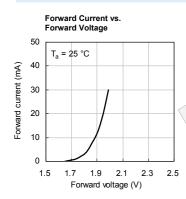
### **RELATIVE INTENSITY vs. WAVELENGTH**

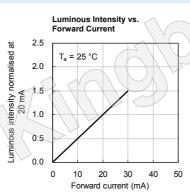


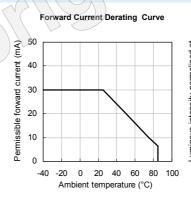
### **SPATIAL DISTRIBUTION**

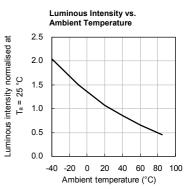


# **HYPER RED**

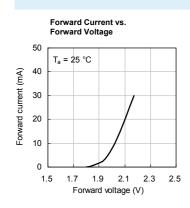


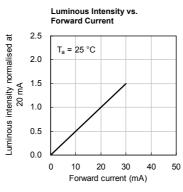


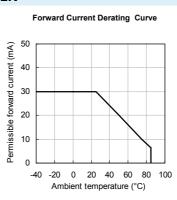


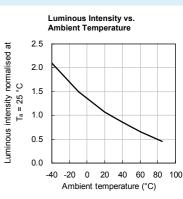


# **GREEN**



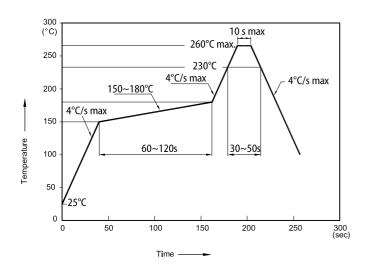








### **REFLOW SOLDERING PROFILE for LEAD-FREE SMD PROCESS**



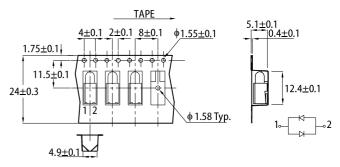
- Notes:

  1. We recommend the reflow temperature 245°C(+/-5°C). The maximum soldering temperature should be limited to 260°C.

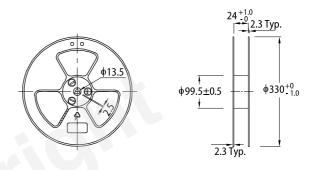
  2. Don't cause stress to the LEDs while it is exposed to high temperature.

- 3. No more than once.
  4. Reflow soldering is recommended. Other soldering methods are not recommended as they might cause damage to the product.

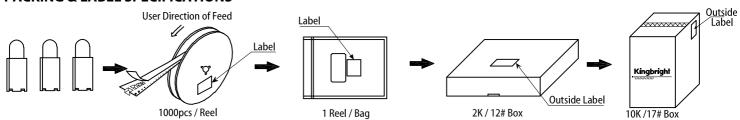
# TAPE SPECIFICATIONS (units:mm)

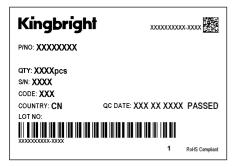


### **REEL DIMENSION** (units: mm)



# **PACKING & LABEL SPECIFICATIONS**

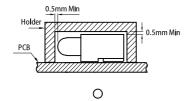


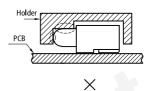




# **PRECAUTIONS**

- 1. A moisture barrier bag (MBB) containing LEDs shall be kept in an environment with temperature below 40°C and humidity below 90% RH.
  - A MBB shall be kept sealed until the LEDs contained in that bag are to be used immediately.
  - Storage in an environment with temperature 5~30°C and humidity below 60% RH.
- 2. After a MBB has been opened, all LEDs contained in that bag shall complete soldering process within according to the conditions listed on the Kingbright MBB.
- 3. If the 10% spot of a humidity indicator card (HIC) indicates wet, LEDs shall be baked according to the conditions listed on the Kingbright MBB.
- 4. During soldering, component covers and holders should leave clearance to avoid placing damaging stress on the LED during soldering.





- 5. The tip of the soldering iron should never touch the lens epoxy.
- 6. After soldering, allow at least three minutes for the component to cool down to room temperature before further operations.
- 7. If the LED will undergo multiple soldering passes or face other processes where the part may be subjected to intense heat, please check with Kingbright for compatibility.

### **PRECAUTIONARY NOTES**

- The information included in this document reflects representative usage scenarios and is intended for technical reference only.

  The part number, type, and specifications mentioned in this document are subject to future change and improvement without notice. Before production usage customer should refer to the latest datasheet for the updated specifications.
- When using the products referenced in this document, please make sure the product is being operated within the environmental and electrical limits specified in the datasheet. If customer usage exceeds the specified limits, Kingbright will not be responsible for any subsequent issues
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