



MEMS Carbon Monoxide

Gas Sensor

(Model No.:GM-702B)

# Manual

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Zhengzhou Winsen Electronics Technology Co., Ltd

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Zhengzhou Winsen Electronics Technology CO., LTD

# GM-702B MEMS Carbon Monoxide Gas Sensor

## Product description

MEMS carbon monoxide gas sensor is using MEMS micro-fabrication hot plate on a Si substrate base, gas-sensitive materials used in the clean air with low conductivity metal oxide semiconductor material. When the sensor exposed to gas atmosphere, the conductivity is changing as the detected gas concentration in the air. The higher the concentration of the gas, the higher the conductivity. Use simple circuit can convert the change of conductivity of the gas concentration corresponding to the output signal.



## Character:

- MEMS technology, strong structure
- Low power consumption
- High sensitivity to CO gas
- Fast response and resume
- Simple drive circuit

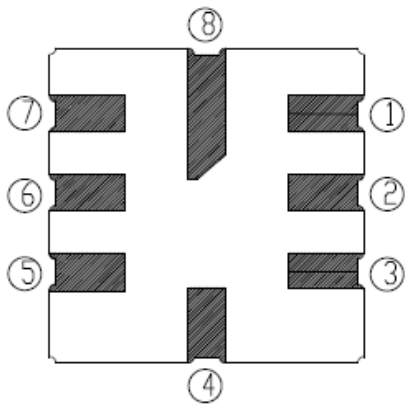
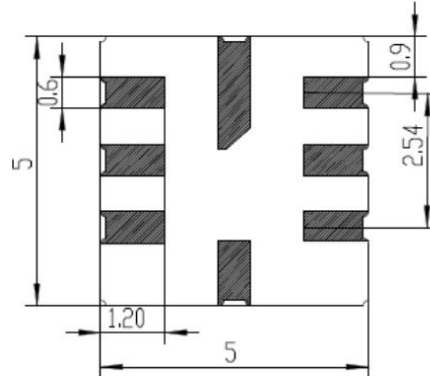
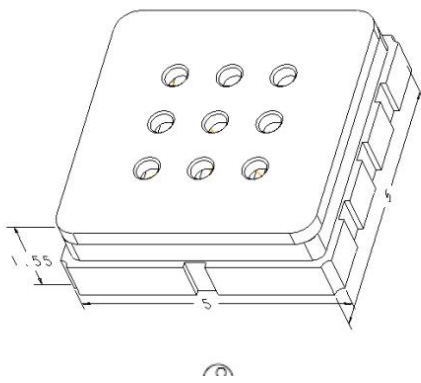
## Application

It is suitable for the detection of carbon monoxide leakage for residential use or industrial use.

## Parameters Stable1.

Part No.			GM-702B
Sensor Type			MEMS CO Gas Sensor
Standard Encapsulation			Ceramic
Detection Gas			CO gas
Detection Range			5~5000ppm (CO)
Standard Circuit Conditions	Loop Voltage	$V_C$	$\leq 24V$ DC
	Heater Voltage	$V_H$	2.5V $\pm$ 0.1V AC or DC (high temp.) 0.5V $\pm$ 0.1V AC or DC (low temp.)
	Heating Time	$T_L$	60s $\pm$ 1s (high temp.) 90s $\pm$ 1s (low temp.)
	Load Resistance	$R_L$	Adjustable
Sensor character under standard test conditions	Heater Resistance	$R_H$	80 $\Omega$ $\pm$ 20 $\Omega$ (room temperature)
	Heater consumption	$P_H$	$\leq 50mW$
	sensitive materials resistance	$R_S$	1K $\Omega$ ~30K $\Omega$ (in 150ppm CO)
	Sensitivity	$S$	$R_0(\text{in air})/R_S(\text{in } 150\text{ppmCO}) \geq 3$
Standard test conditions	Temp. Humidity		20 $^{\circ}$ C $\pm$ 2 $^{\circ}$ C; 55% $\pm$ 5%RH
	Standard test circuit		$V_H$ : 2.5V $\pm$ 0.1V (high temp.) 0.5V $\pm$ 0.1V (low temp.) $V_C$ : 5.0V $\pm$ 0.1V

### Sensor Structure Diagram



Pin	Connect
①	$R_{H1}$
②	
③	$R_{H2}$
④	
⑤	$R_{S1}$
⑥	
⑦	$R_{S2}$
⑧	

### Basic Circuit

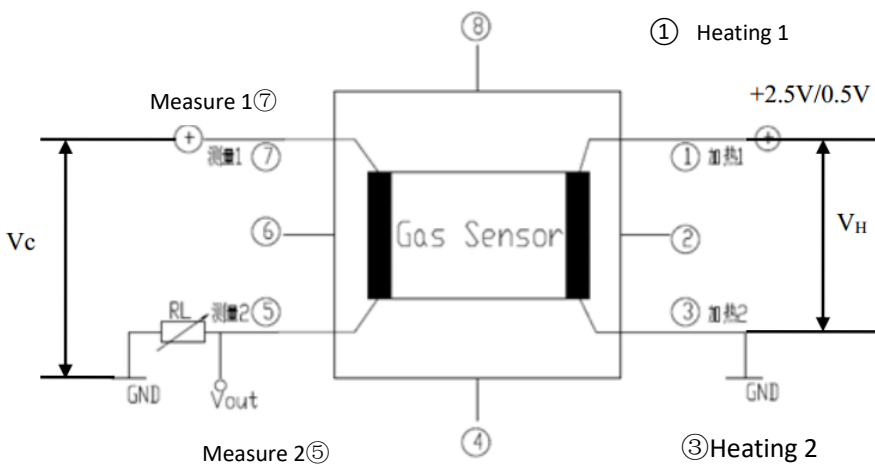
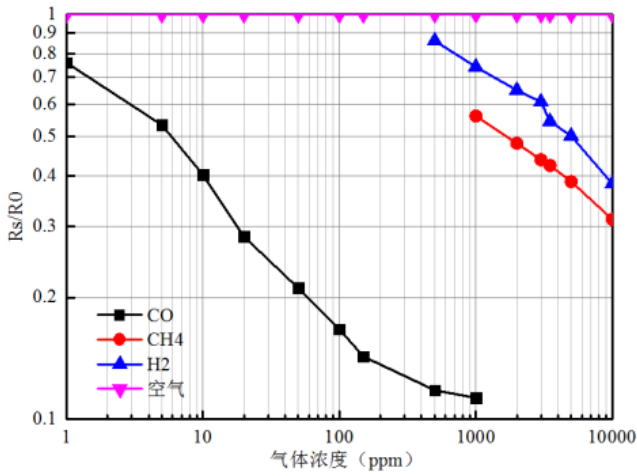


Fig2. GM-702B test circuit

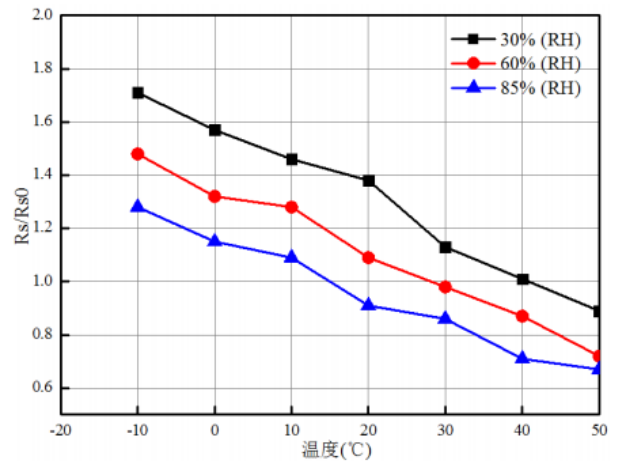
Instructions: The above fig is the basic test circuit of GM-702B. The sensor requires two voltage inputs: heater voltage ( $V_H$ ) and circuit voltage ( $V_C$ ).  $V_H$  is used to supply specific working temperature to the sensor and it can adopt DC or AC power.  $V_{out}$  is the voltage of load resistance  $R_L$  which is in series with sensor.  $V_C$  supplies the detect voltage to load resistance  $R_L$  and it should adopt DC power.

## Sensor's Characteristics:



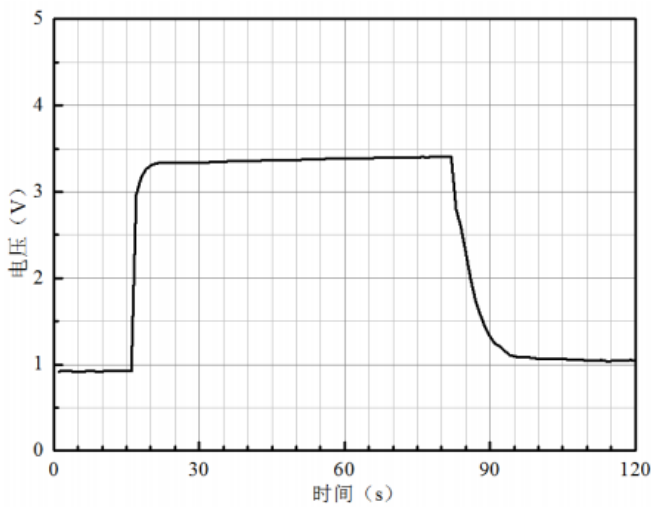
**Fig3. Typical Sensitivity Curve**

$R_s$  means resistance in target gas with different concentration,  $R_0$  means resistance of sensor in clean air. All tests are finished under standard test conditions.



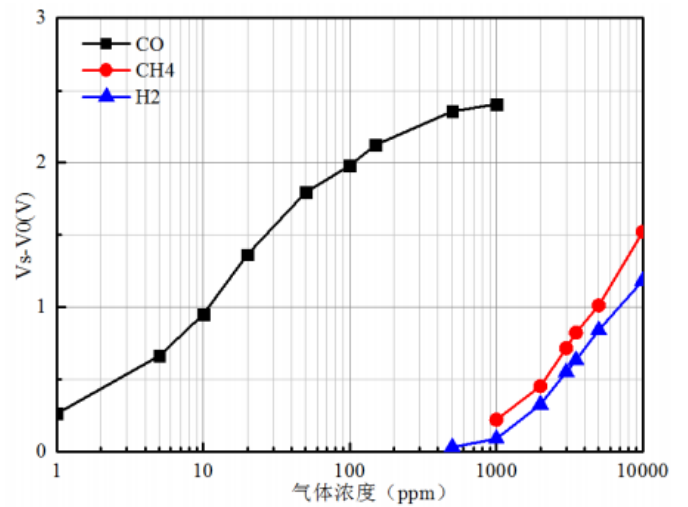
**Fig4. Typical temperature/humidity characteristics**

$R_s$  means resistance of sensor in 150ppm CO gas under different temp. and humidity.  $R_{s0}$  means resistance of the sensor in 150ppm CO gas under 20°C/55%RH.



**Fig5. Response and Resume**

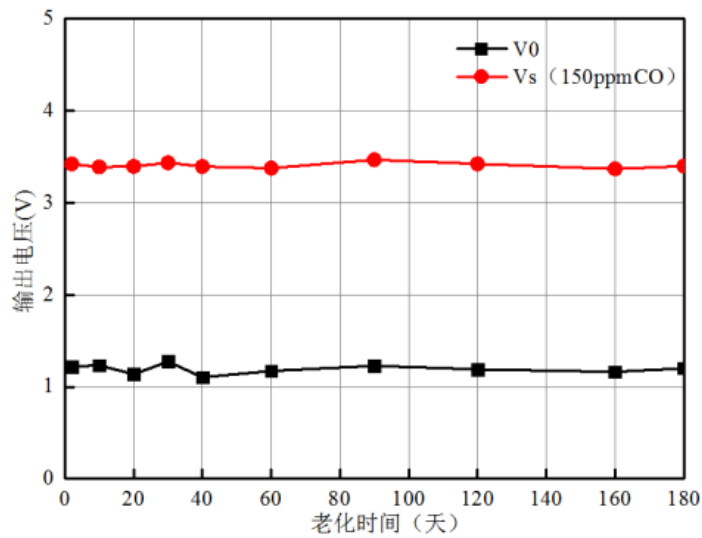
The output in above Fig is the voltage of RL which is in series with sensor. All tests are finished under standard test conditions and the test gas is 150ppm CO gas.



**Fig6. Linearity character**

The output in above Fig is the voltage of RL which is in series with sensor. All tests are finished under standard test conditions.

**Long-term stability:**



**Fig7.long-term Stability**

Test is finished in standard test conditions, the abscissa is observing time and the ordinate is voltage output of RL.

**Instructions:**

**1. Preheating time**

Sensor’s resistance may drift reversibly after long-term storage without power. It need to preheat the sensor to reach inside chemical equilibrium. Preheating voltage is same with heating voltage  $V_H$ . The suggested preheating time as follow:

Storage Time	Suggested aging time
Less than one month	No less than 48 hours
1 ~ 6 months	No less than 72 hours
More than six months	No less than 168 hours

**2. Calibration**

Sensor’s accuracy is effected by many factors such as reference resistance’s difference, the sensitivity difference, temperature, humidity, interfering gases, preheating time, the relationship between input and output is not linear, hysteretic and non-repetitive. For absolute concentration measurement, they need regular calibration (one-point calibration / multi-points calibration for full scale) to ensure that the measuring value is accurate. For relative measurement calibration is not required.

**Cautions**

**1 .Following conditions must be prohibited**

1.1 Exposed to organic silicon steam

Sensing material will lose sensitivity and never recover if the sensor absorbs organic silicon steam. Sensors must be avoid exposing to silicon bond, fixture, silicon latex, putty or plastic contain silicon environment.

1.2 High Corrosive gas

If the sensors are exposed to high concentration corrosive gas (such as H2S, SOX, Cl2, HCL etc.), it will not

only result in corrosion of sensors structure, also it cause sincere sensitivity attenuation.

#### 1.3 Alkali, Alkali metals salt, halogen pollution

The sensors performance will be changed badly if sensors be sprayed polluted by alkali metals salt especially brine, or be exposed to halogen such as fluorine.

#### 1.4 Touch water

Sensitivity of the sensors will be reduced when spattered or dipped in water.

#### 1.5 Freezing

Do avoid icing on sensor's surface, otherwise sensing material will be broken and lost sensitivity.

#### 1.6 Applied voltage

Applied voltage on sensor should not be higher than 120mW, it will cause irreversible heater damaged, also hurt from static, so anti-static precautions should be taken when touching sensors.

### **2 .Following conditions must be avoided**

#### 2.1 Water Condensation

Indoor conditions, slight water condensation will influence sensors' performance lightly. However, if water condensation on sensors surface and keep a certain period, sensors' sensitive will be decreased.

#### 2.2 Used in high gas concentration

No matter the sensor is electrified or not, if it is placed in high gas concentration for long time, sensors characteristic will be affected. If lighter gas sprays the sensor, it will cause extremely damage.

#### 2.3 Long time exposed to extreme environment

No matter the sensors electrified or not, if exposed to adverse environment for long time, such as high humidity, high temperature, or high pollution etc., it will influence the sensors' performance badly.

#### 2.4 Vibration

Continual vibration will result in sensors down-lead response then break. In transportation or assembling line, pneumatic screwdriver/ultrasonic welding machine can lead this vibration.

#### 2.5 Concussion

If sensors meet strong concussion, it may lead its lead wire disconnected.

#### 2.6 Soldering

Soldering flux: Rosin soldering flux contains least chlorine and safeguard procedures.

If disobey the above using terms, sensors sensitivity will be reduced.

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